

Work Order ID 61096

August 6, 2010 8:46:15 AM



PRELIMINARY ISSUE

Page 1

Item ID: D4102-3

Accept



Setup Start



Revision ID:

Stop



Item Name: SHIM

Start Date: 06/08/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 10/08/2010 Req'd Qty: 1.00



Customer:



Reference:

10-08-06

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D4102

REV. PRELIM

PB2

100

Cut blanks as per folio

0.00



Bandsaw

Memo

0.00

SS 10/08/08

1 8

Jeaspa Bandsaw

4.950" long

110

0.00



HAAS 1

Memo

0.00

SS 10/08/09

HAAS CNC vertical machine #1

MILL AS PER DWG AND FOLIO FA945

FOLIO REV: *AA*

DWG REV: *PB2*

DEBURR

Work Order ID 61096

August 6, 2010 8:46:15 AM



Page 2

Item ID: D4102-3

Accept



Setup Start



Revision ID:

Item Name: SHIM

Stop



Start Date: 06/08/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 10/08/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

□□

130

QC8- Inspect parts, second check

0.00



QC

Memo

0.00

Quality Control

140

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

10-08-09

①

①

*- inspect to PR2
Dry only
810/08/10 ①*

ml 10 08 10 ①

Work Order ID 61096

August 6, 2010 8:46:15 AM



Page 3

Item ID:	D4102-3	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	SHIM					
Start Date:	06/08/2010	Start Qty:	1.00		Cust Item ID:	
Required Date:	10/08/2010	Req'd Qty:	1.00		Customer:	
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00							
160 Packaging Packaging	Identify as per dwg & Stock Location: Memo	0.00 0.00							
170 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

U 10.8.10

10.8.10

*David
Shepherd*

*mf
10-8-10*

POSITIVE RECALL
EFFECTIVE 10/8/10 AUTH W
RELEASED _____ DATE _____

Picklist Print

Page 1

August 6, 2010 8:46:15 AM

Work Order ID: 61096



Parent Item: D4102-3



Parent Item Name: SHIM

Start Date: 06/08/2010

Required Date: 10/08/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-07-05 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.250X04.00 0		Purchased	No				f	16.2347	0.042	0.044211			



6061-T6 Bar .250 x 4.00



Location

Loc Qty

Loc Code

MAT

16.234734

110680

0.279156

114608

15.955578

0.0443 SF 10/08/08
→ + 0.2343 'scrap

Kim Johnston

From: David Shepherd [dshepherd@dartaero.com]
Sent: Thursday, August 12, 2010 12:24 PM
To: 'Kim Johnston'
Subject: RE: three more prelim work orders

Kim,

Yes ... These parts will also be scrapped after testing.

David

-----Original Message-----

From: Kim Johnston [mailto:kjohnston@dartaero.com]
Sent: Thursday, August 12, 2010 5:48 AM
To: David Shepherd
Subject: three more prelim work orders

Hi David,

I have three more prelim work orders, D4102-1 B61093, D4102-2 B61095 and D4102-3 B61096. Have they also been sent to you for testing? Can you confirm this for me by email and let me know if they will be scrapped after.
I'll attach your email to the work orders and file them. Thanks,

Kim Johnston
Dart Aerospace Ltd.
Engineering Clerk
Document Control
1270 Aberdeen Street
Hawkesbury, Ontario, K6A 1K7
Email: kjohnston@dartaero.com
Tel: 613-632-5200
Fax: 613-632-9311

No virus found in this incoming message.

Checked by AVG - www.avg.com

Version: 8.5.441 / Virus Database: 271.1.1/3066 - Release Date: 08/12/10 06:34:00